



Dart Aerospace Ltd.
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649.8301

Job Sheet 198166



Part No: 649.8301

Job Qty: 20 pcs

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/23/19

Job Tracking No:

Due Date: 8/23/19 *Sept. 20*

Created By: Marie Lajeunesse

Type: Stock *SOLD*

Description:

Note: DWG REV N/C IPP REV:A NEW ISSUE 13-10-23 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	20 pcs		8/23/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		<i>Ag 19-9-13</i>
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

*Urgent
S.V.P
Merçi*



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Container No: S213398



Part: 649.8301

Job No: 198166

Serial No/Batch: S213398

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/13/19

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					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 Small Fab - 2 - B4B	20 pcs	8/23/19	0.00 0.50		Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	, AL-19-9-17
					Small Fab - 7 - B4B	
130 QC 5	20 pcs	8/23/19	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
140 Packaging 3-1 - Stock - B4B	20 pcs ✓	8/23/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B ✓	CCK043
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	

TUE 9-17-2019

Rosaks Oscar

					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150 QC 21 - SA	20 pcs	✓	8/23/19	0.00 0.00	QC 21 - SA - 21 ✓	CCK043
					QC 21 - SA - 70	21
					QC 21 - SA - 53	21 SEP 17 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note . A/R RTV LOCTITE

598: S211075 exp. date: 01/21

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: *** IDENTIFY AS PER IAW MPP-120***

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9711	Blade	40 pcs (2 ea)	110-Packaging 1 - Pick Kit	<u>5120371(8)</u> <u>5207308(32)</u>
649.8310	Cutter Body	20 pcs (1 ea)	110-Packaging 1 - Pick Kit	<u>3128727(2)</u> <u>5129953(1)</u> <u>5204913(17)</u>
MS21042L08	Nut	120 Ea (6 ea)	110-Packaging 1 - Pick Kit	<u>5205000</u>
MS27039-08-19	Screw	120 Ea (6 ea)	110-Packaging 1 - Pick Kit	<u>5204996</u>
NAS1149FN832P	Washer (AN960-8)	240 Ea (12 ea)	110-Packaging 1 - Pick Kit	<u>5191300</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.9711	40	34	0
	649.8310	20	3	0
	MS21042L08	120	783	0
	MS27039-08-19	120	553	0
	NAS1149FN832P	240	2,044	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS	
		Rework ☐ Scrap ☐ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MRB (Q51042)	
Description Work Order Deviation		Disposition			
Completed By		Lead hand / Supervisor			
QC / QA Coordinator					
Root Cause		FAULT CATEGORY			
Operator ☐		Pressure/Forced ☐		Contamination ☐	
Manufacturing Process ☐		Bending ☐		Misaligned/off center ☐	
Equip/Tooling ☐		Crushing ☐		BOM/Route ☐	
Handling/Preservation ☐		Cracks ☐		Broken/Damage/Defect ☐	
Material ☐		Crimp/Kink/Ripple/Wave/Twist ☐		Incomplete/Unclear Instructions ☐	
Product Improvement ☐		Marks/Chatter ☐		Drill Holes ☐	
Process Improvement ☐		Mislabeled ☐		Fit/Function ☐	
Human Factors ☐		Other/Details:		Power Loss/Surge ☐	
				Folio/Program ☐	
				Grain Direction ☐	
				Weld ☐	
				Wrong Stock Pulled ☐	
				Out of Sequence ☐	
				Off-set/Set-up ☐	
				Positioned Wrong ☐	
				Outside Tolerance ☐	
				Drawing ☐	
				Finish ☐	
				Part Lost/Missing ☐	
				Misread ☐	